



Technical Data Sheet

# Fiberfil M-2450

Polypropylene Copolymer  
 LyondellBasell Industries  
 Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Rear Temperature	390 to 410 °F	199 to 210 °C
Middle Temperature	400 to 440 °F	204 to 227 °C
Front Temperature	360 to 390 °F	182 to 199 °C
Nozzle Temperature	360 to 380 °F	182 to 193 °C
Processing (Melt) Temp	390 to 450 °F	199 to 232 °C
Mold Temperature	100 to 160 °F	38 to 71 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	50.0 psi	0.345 MPa

**Injection Notes**

Screw speed: Medium to Fast

**Notes**

These are typical property values not to be construed as specification limits.